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grey
suzley

D4148-041
Job Sheet 192176



Part No: D4148-041

Job Qty: 1 pcs

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/18/19

Job Tracking No:

Due Date: 4/15/19

008942

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD
verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/15/19	4/15/19	0.00	0.00	Start Up Small Fab-3		DAS 58 9-89 MAR 28 2019
100	Small Fab - 1	1 pcs	4/15/19	4/15/19	0.00	0.30	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		DAS 58 9-89 MAR 28 2019
105	Small Fab - 2 - B4B	1 pcs	4/15/19	4/15/19	0.00	0.30	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
110	QC 5	1 pcs	4/15/19	4/15/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		

				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	MAR 28 2019
120	Packaging 3-1 - Stock - B4B	1 pcs	4/15/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
130	QC 21 - SA	1 pcs	4/15/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 100 - Small Fab Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - Identify as per dwg & Stock Location: _____ 130 - QC21- Final Inspection - Work Order Release					

DAS
40
9-89

MAR 28 2019

8+539

MAR 29 2019

DAS
21
9-89

MAR 28 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	2 Ea (2 ea)	90-Start up Operation	5149192
AN4C13A	Bolt	3 Ea (3 ea)	90-Start up Operation	5143175
D2690-6	Lanyard	1 pcs (1 ea)	90-Start up Operation	5149981
D3910-1	Crosstube Lug	1 pcs (1 ea)	90-Start up Operation	5150070
D4091-1	Mounting Lug	1 pcs (1 ea)	90-Start up Operation	5153646
D4148-1	Crosstube Lug Plate, Fwd	2 pcs (2 ea)	90-Start up Operation	5155626 x1 515279 x1
D4148-3	Stud Receiver, Lower	1 pcs (1 ea)	90-Start up Operation	5147428
D4148-5	Eyebolt Stud	1 pcs (1 ea)	90-Start up Operation	5140147
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	90-Start up Operation	5143759
MS20615-4M18	Rivet	8 Ea (8 ea)	90-Start up Operation	5160340
MS21043-3	Nut	2 Ea (2 ea)	90-Start up Operation	5149144
MS21043-4	Nut	3 Ea (3 ea)	90-Start up Operation	5149143
NAS1149C0332R	Washer	4 Ea (4 ea)	90-Start up Operation	5143145
NAS1149C0432R	Washer	6 Ea (6 ea)	90-Start up Operation	5103990
AN3C12A	Bolt	2 Ea (2 ea)	100-Small Fab - 1	
AN4C13A	Bolt	3 Ea (3 ea)	100-Small Fab - 1	
D2690-6	Lanyard	1 pcs (1 ea)	100-Small Fab - 1	
D3910-1	Crosstube Lug	1 pcs (1 ea)	100-Small Fab - 1	
D4091-1	Mounting Lug	1 pcs (1 ea)	100-Small Fab - 1	
D4148-1	Crosstube Lug Plate, Fwd	2 pcs (2 ea)	100-Small Fab - 1	
D4148-3	Stud Receiver, Lower	1 pcs (1 ea)	100-Small Fab - 1	
D4148-5	Eyebolt Stud	1 pcs (1 ea)	100-Small Fab - 1	
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	100-Small Fab - 1	
MS20615-4M18	Rivet	8 Ea (8 ea)	100-Small Fab - 1	
MS21043-3	Nut	2 Ea (2 ea)	100-Small Fab - 1	
MS21043-4	Nut	3 Ea (3 ea)	100-Small Fab - 1	
NAS1149C0332R	Washer	4 Ea (4 ea)	100-Small Fab - 1	
NAS1149C0432R	Washer	6 Ea (6 ea)	100-Small Fab - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	2	155	0
	AN4C13A	3	128	0
	D2690-6	1	46	0
	D3910-1	1	24	0
	D4091-1	1	17	0
	D4148-1	2	7	0
	D4148-3	1	24	0
	D4148-5	1	32	0
	MS17984-C413	1	37	0
	MS20615-4M18	8	247	0
	MS21043-3	2	986	0
	MS21043-4	3	1,114	0
	NAS1149C0332R	4	5,083	0
	NAS1149C0432R	6	1,900	0
100-Small Fab - 1	AN3C12A	2	155	0
	AN4C13A	3	128	0
	D2690-6	1	46	0
	D3910-1 - grey stud lug	1	24	0
	D4091-1 - grey stud lug	1	17	0
	D4148-1	2	7	0
	D4148-3	1	24	0
	D4148-5	1	32	0
	MS17984-C413	1	37	0
	MS20615-4M18	8	247	0
	MS21043-3	2	986	0
	MS21043-4	3	1,114	0
	NAS1149C0332R	4	5,083	0
	NAS1149C0432R	6	1,900	0



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Container No: S167535



Part: D4148-041

Job No: 192176

Serial No/Batch: S167535

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/28/19